

Torque Read-Outs

MTA Torque & Angle Analyser

- Transducers automatic recognition
- 7 measuring modes
- Suitable with Force, Torque, Angle Transducers
- · Real time clock and USB interface
- · Graphic functions on PC interface
- 5000 readings memory
- Delivered with 3 softwares without licence
 - PC interface program
 - Calibration, tool test, graphic
 - Torque meter booloader
 - Statistics program (via Excel)









Suitable with all our transducers the MTA is a powerfull hand-held Force/Torque (Angle.

Analyser. It allows you to set up and create tool tests, save readings for PC transfer. It is the ideal solution to organize and store data collection for ISO and SPC documentation.

It may be connected simultaneously to 4 different transducers via a multiplexer. Use of bar code reader is also possible to select quickly the tool test for each of your tool on the assembly line.

| Model | Power Supply | Code |
|----------------|--------------|-----------|
| MTA | Main/Battery | 4-7600010 |
| Multiplexer 4V | | 4-7600117 |



Bar code reader:

Easy to select one tool test thanks to a bar code sticker fixed on each tool (ideal for periodical control). When a multiplexer is connected the bar code reading will automatically select the necessary transducer.



Torque Read-Outs

TA Smart Series

- Easy to use scroll Menu 500 readings memory RS 232 output
- . Mini/Maxi Torque limits with relay . Cm/Cmk statistics inside . Impulse tools measuring mode



TA SMART Torque Read-Out features both user friendly program and very accurate electronics. It is suitable with any 2mV/V static or rotary strain gauges transducer.

Thanks to its built-in statistics program, Cm/Cmk or Cp/Cpk can be immediatly known (according to AFNOR standard) and modified according to the requested tolerances.

| Model | Power Supply | Code | |
|-------------|--------------|-----------|--|
| TA V2 Smart | Main/Cell V9 | 4-7600284 | |

TA SB Smart Series

• Easy to use soroll Menu • 500 readings memory • RS 232 output

. Mini/Maxi Torque limits with relay . Cm/Cmk statistics inside . Impulse tools measuring mode



TA SB SMART Torque Read-Out features both user friendly program and very accurate electronics.

It is suitable with 5 volts brushless rotary transducer (SB Series see page 10).

Thanks to its built-in statistics program, Cp/Cpk can be immediatly known (according to AFNOR standard) and modified according to the requested tolerances.

| Model | Power Supply | Code |
|----------------|--------------|-----------|
| TA SR V2 Smart | Main/Call V9 | 4.7800298 |

Accessories

Test joints for EZ testers

The test joints allow to simulate hard, semi elastic or elastic assembly. They take into account the rotation speed of the tool and simulate your assembly conditions for an optimized adjustment.

Standard

| Model | Fastening simulator | Drive | Code |
|---------|---------------------|---------------------|-----------|
| SVS13F | Hard | Male Hexagonal 1/4" | 4-7602000 |
| SVS13SE | Semi-elastic | Male Hexagonal 1/4" | 4-7602001 |
| SVS13E | Elastic | Male Hexagonal 1/4" | 4-7602002 |

For small torque (M2, M3, M4 screws)

| Model | Drive | Code |
|----------|-------------------|-----------|
| SAV13 M2 | M2 Hex. Int screw | 4-7600502 |
| SAV13 M3 | M3 Hex. Int screw | 4-7600503 |
| SAV13 M4 | M4 Hex. Int screw | 4-7600504 |

Test joints for NST transducers

The test joints allow to simulate hard, semi elastic or elastic assembly. They take into account the rotation speed of the tool and simulate your assembly conditions for an optimized adjustment.

For small torque (M2, M3, M4 screws)

| Model | Tool drive | Transducer connection | Code |
|-------------|--------------------|-----------------------|-----------|
| SPEC-NST M2 | M 2 Hex. Int screw | 1/4" | 4-7600200 |
| SPEC-NST M3 | M 3 Hex. Int screw | 1/4" | 4-7600201 |
| SPEC-NST M4 | M 4 Hex. Int screw | 1/4" | 4-7600202 |
| Standard | | | |
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| Model | Tool drive | Transducer connection | Code |
|----------------------------|---------------------|-----------------------|-----------|
| Test joint for NST 1/3/10 | Male Hex. 1/4 | 1/4" | 4-7660000 |
| Test joint for NST 50 | Hexagonal 19 mm A/F | 3/8" | 4-7660001 |
| Test joint for NST 100/300 | Hexagonal 24 mm A/F | 1/2" | 4-7660002 |
| Test joint for NST 500 | Hexagonal 36 mm A/F | 3/4" | 4-7660003 |
| Test joint for NST 1000 | Hexagonal 46 mm A/F | 1" | 4-7660004 |
| Test joint for NST 3000 | Hexagonal 55 mm A/F | 1" ^{1/2} | 4-7660005 |

NST transducers connection cables

| Model | Lenght | Plug | Code |
|-----------|--------|---------------------|-----------|
| EZ and TA | 2 m | Male 5 pins Lumberg | 4-3125000 |
| MTA | 2 m | Male 15 pins SubD | 4-7600050 |

B transducers connection cables

| Model | Lenght | Plug | Code |
|-----------|--------|---------------------|-----------|
| EZ and TA | 2 m | Male 5 pins Lumberg | 4-3130001 |
| MTA* | 2 m | Male 15 pins SubD | 4-3130000 |

^{*} ARCII chips activation - Code 4-7600113 not included

SB transducers connection cables

| Model | Lenght | Plug | Code |
|-------|--------|---------------------|-----------|
| TA SB | 2 m | Male 5 pins Lumberg | 4-3125002 |
| MTA | 2 m | Male 15 pins SubD | 4-7600052 |