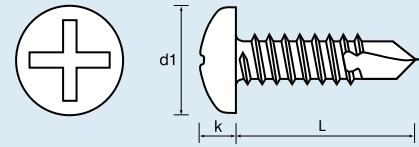


DIN 7504

Self-Drilling Screws



FORM N		Cross Recess (H)				Pan		Zinc Plated (CR3)	
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	5.60	6.90	7.50	8.20	9.50	10.80	12.50	-	d1 - max
k - max	2.20	2.60	2.80	3.05	3.55	3.95	4.55	-	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	2	2	2	2	3	3	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins
9.5	40,000 1,000	24,000 1,000							3/8
13	30,000 1,000	20,000 1,000	16,000 1,000	13,000 1,000	8,000 1,000				1/2
16		18,000 1,000	14,000 1,000	11,000 1,000	7,500 1,000				5/8
19		15,000 1,000	12,500 1,000	10,000 1,000	7,000 1,000	5,000 1,000	4,000 500		3/4
22		14,000 1,000	11,000 1,000	8,000 1,000	6,500 1,000	5,000 500	4,000 500		7/8
25		12,500 1,000	10,000 1,000	8,000 1,000	6,000 1,000	4,500 500	3,000 500		1
32		9,000 1,000	6,500 1,000	6,500 500	4,000 500	3,000 500	2,600 250		1 1/4
38		6,000 500	5,000 500	5,000 500	4,000 500	3,200 500	2,400 250		1 1/2
45					3,000 250	2,500 250	2,000 250		1 3/4
50					2,500 250	2,000 250	1,500 250		2
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-									-
-									-
-									-
-									-
-									-
-									-

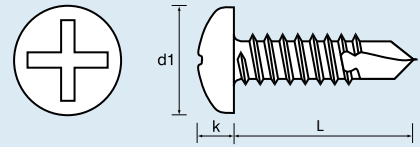
PRODUCT CODE*	PRODUCT DESCRIPTION*
DFDPHPAN42190ZC	4.2 x 19.0 Cross Recess (H) Pan DIN 7504 FORM N Self-Drilling Screw Zinc Plated (CR3)

* Example product code and product description (see page vii for details).



DIN 7504

Self-Drilling Screws



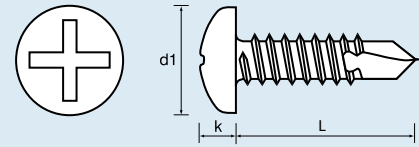
FORM N		Cross Recess (H)				Pan		Zinc Plated (CR3)	
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	5.60	6.90	7.50	8.20	9.50	10.80	12.50	-	d1 - max
k - max	2.20	2.60	2.80	3.05	3.55	3.95	4.55	-	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	2	2	2	2	3	3	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins
9.5									3/8
13		20,000 N/A	20,000 N/A	17,500 N/A					1/2
16		22,000 N/A	18,000 N/A	15,000 N/A	11,000 N/A				5/8
19		18,000 N/A	15,000 N/A	13,000 N/A	9,500 N/A				3/4
22									7/8
25				8,000 N/A	7,000 N/A				1
32				7,500 N/A	5,000 N/A				1 1/4
38									1 1/2
45									1 3/4
50									2
-									-
-									-
-									-
-									-
-									-
-									-
-									-

PRODUCT CODE* STDPHPAN35130ZC	PRODUCT DESCRIPTION* 3.5 x 13.0 Cross Recess (H) Pan DIN 7504 FORM N Self-Drilling Screw Zinc Plated (CR3)
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* Example product code and product description (see page vii for details).

DIN 7504

Self-Drilling Screws



FORM N (M)*			Cross Recess (H)		Pan		A2 - Stainless Steel		
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	5.60	6.90	7.50	8.20	9.50	10.80	12.50	-	d1 - max
k - max	2.20	2.60	2.80	3.05	3.55	3.95	4.55	-	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	2	2	2	2	3	3	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins
9.5		24,000 1,000							3/8
13		20,000 1,000	16,000 1,000	13,000 1,000	8,000 1,000				1/2
16		18,000 1,000	14,000 1,000	11,000 1,000	7,500 1,000				5/8
19			12,500 1,000	10,000 1,000	7,000 1,000				3/4
22				8,000 1,000	6,500 1,000				7/8
25				8,000 1,000	6,000 1,000				1
32				6,500 500	4,000 500				1 1/4
38				5,000 500	4,000 500				1 1/2
45					3,000 250				1 3/4
50					2,500 250				2
-									-
-									-
-									-
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-									-
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-									-

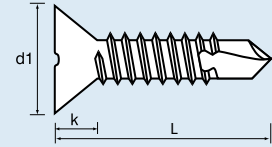
* Stock may be to either DIN or ISO standard. Please check with our sales office.

PRODUCT CODE*	PRODUCT DESCRIPTION*
SSDFDPAN48190A2	4.8 x 19.0 Cross Recess (H) Pan DIN 7504 FORM N Self-Drilling Screw A2-Stainless Steel

* Example product code and product description (see page vii for details).

DIN 7504

Self-Drilling Screws



FORM P		Cross Recess (H)			Countersunk			Zinc Plated (CR3)		
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm	
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge	
d1 - max	5.50	6.80	7.50	8.10	9.50	10.80	12.40	-	d1 - max	
k - ref	1.70	2.10	2.30	2.50	3.00	3.40	3.80	-	k - ref	
s - A/F	-	-	-	-	-	-	-	-	s - A/F	
Recess	1	2	2	2	2	3	3	-	Recess	
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins	
9.5	40,000 1,000	32,000 1,000							3/8	
13	30,000 1,000	27,000 1,000	20,000 1,000	17,500 1,000	12,000 1,000				1/2	
16		22,000 1,000	18,000 1,000	15,000 1,000	10,000 1,000				5/8	
19		20,000 1,000	14,000 1,000	12,500 1,000	9,500 1,000	5,000 1,000	4,000 500		3/4	
22		15,000 1,000	14,000 1,000	11,000 1,000	5,000 1,000		4,000 500		7/8	
25		15,000 1,000	12,000 1,000	10,000 1,000	5,000 1,000	5,000 500	3,000 500		1	
32		9,000 1,000	8,000 1,000	7,500 1,000	5,000 500	4,500 500	2,600 500		1 1/4	
38		6,000 1,000	6,500 1,000	5,000 500	4,000 500	3,000 500	2,400 250		1 1/2	
45					3,500 500	3,000 250	2,000 250		1 3/4	
50					3,000 250	2,000 250	1,600 250		2	
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-									-	

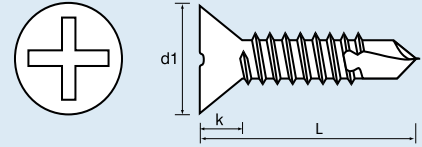
PRODUCT CODE*	PRODUCT DESCRIPTION*
DFDPHCSK29095ZC	2.9 x 9.5 Cross Recess (H) Countersunk DIN 7504 FORM P Self-Drilling Screw Zinc Plated (CR3)

* Example product code and product description (see page vii for details).



DIN 7504

Self-Drilling Screws



FORM P		Cross Recess (H)			Countersunk		Zinc Plated (CR3)		
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	5.50	6.80	7.50	8.10	9.50	10.80	12.40	-	d1 - max
k - ref	1.70	2.10	2.30	2.50	3.00	3.40	3.80	-	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	2	2	2	2	3	3	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins
9.5									3/8
13		20,000 N/A	20,000 N/A	17,500 N/A					1/2
16		22,000 N/A	18,000 N/A	15,000 N/A	11,000 N/A				5/8
19		18,000 N/A	14,000 N/A	13,000 N/A	9,500 N/A				3/4
22									7/8
25				10,000 N/A	7,000 N/A				1
32				7,500 N/A	5,000 N/A				1 1/4
38									1 1/2
45									1 3/4
50									2
-									-
-									-
-									-
-									-
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-									-

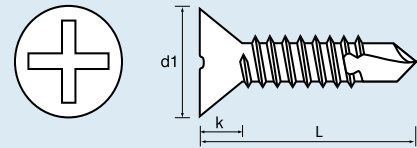
PRODUCT CODE*	PRODUCT DESCRIPTION*
STDPHCSK48160ZC	4.8 x 16.0 Cross Recess (H) Countersunk DIN 7504 FORM P Self-Drilling Screw Zinc Plated (CR3)

* Example product code and product description (see page vii for details).

SELF-TAPPING SCREWS
 DIN 7504 SELF-DRILLING SCREWS
 ROLLED THREAD MACHINE SCREWS
 SCREWS FOR PLASTIC
 RIVET BUSHES
 CLINCH PRODUCTS
 TECHNICAL DATA

DIN 7504

Self-Drilling Screws



FORM P (O)*			Cross Recess (H)		Countersunk		A2 - Stainless Steel		
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	5.50	6.80	7.50	8.10	9.50	10.80	12.40	-	d1 - max
k - ref	1.70	2.10	2.30	2.50	3.00	3.40	3.80	-	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	2	2	2	2	3	3	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins
9.5		32,000 1,000							3/8
13		27,000 1,000	20,000 1,000	17,500 1,000	12,000 1,000				1/2
16		22,000 1,000	18,000 1,000	15,000 1,000	10,000 1,000				5/8
19			14,000 1,000	12,500 1,000	9,500 1,000				3/4
22				11,000 1,000	5,000 1,000				7/8
25				10,000 1,000	5,000 1,000				1
32				7,500 1,000	5,000 500				1 1/4
38				5,000 500	4,000 500				1 1/2
45					3,500 500				1 3/4
50					3,000 250				2
-									-
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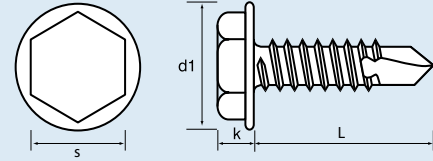
* Stock may be to either DIN or ISO standard. Please check with our sales office.

PRODUCT CODE*	PRODUCT DESCRIPTION*
SSDFDPHCSK48500A2	4.8 x 50.0 Cross Recess (H) Countersunk DIN 7504 FORM P Self-Drilling Screw A2-Stainless Steel

* Example product code and product description (see page vii for details).

DIN 7504

Self-Drilling Screws



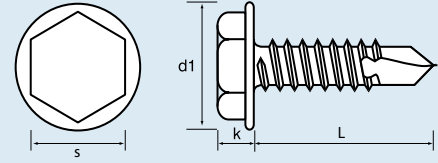
FORM K		Washer Hexagon							Zinc Plated (CR3)
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	-	8.30	8.30	8.80	10.50	11.00	13.20	-	d1 - max
k - max	-	3.45	3.45	4.25	4.45	5.45	6.45	-	k - max
s - A/F max	-	5.50	5.50	7.00	8.00	8.00	10.00	-	s - A/F max
Recess	-	-	-	-	-	-	-	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins
9.5		18,000 1,000		12,000 1,000					3/8
13		16,000 1,000		11,000 1,000	7,500 1,000				1/2
16		15,000 1,000		9,000 1,000	7,000 1,000				5/8
19		12,000 1,000		8,500 1,000	6,500 500	5,000 500	2,500 500		3/4
22		12,000 1,000		7,000 1,000	5,000 500		2,000 500		7/8
25		12,000 1,000		7,000 1,000	5,000 500	4,000 500	2,000 250		1
32		6,000 1,000		5,500 500	3,500 500	3,500 500	2,500 250		1 1/4
38				4,300 500	3,000 500	2,500 250	2,000 250		1 1/2
45					2,500 250	2,000 250	1,800 250		1 3/4
50					2,000 250	1,500 200	1,500 200		2
-									-
-									-
-									-
-									-
-									-
-									-
-									-

PRODUCT CODE*	PRODUCT DESCRIPTION*
DFDPWHM63190ZC	6.3 x 19.0 Washer Hexagon DIN 7504 FORM K Self-Drilling Screw Zinc Plated (CR3)

* Example product code and product description (see page vii for details).

DIN 7504

Self-Drilling Screws



FORM K		Washer Hexagon							A2 - Stainless Steel	
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm	
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge	
d1 - max	-	8.30	8.30	8.80	10.50	11.00	13.20	-	d1 - max	
k - max	-	3.45	3.45	4.25	4.45	5.45	6.45	-	k - max	
s - A/F max	-	5.50	5.50	7.00	8.00	8.00	10.00	-	s - A/F max	
Recess	-	-	-	-	-	-	-	-	Recess	
L- Length mm	Bulk Carton Quantity Small Box Quantity							L- Length ins		
9.5				12,000 1,000					3/8	
13				11,000 1,000	7,500 1,000				1/2	
16				9,000 1,000	7,000 1,000				5/8	
19				8,500 1,000	6,500 500	5,000 500	2,500 500		3/4	
22				7,000 1,000	5,000 500	5,000 500	2,000 500		7/8	
25				7,000 1,000	5,000 500	4,000 500	2,000 250		1	
32				5,500 500	3,500 500	3,500 500	2,500 250		1 1/4	
38				4,300 500	3,000 500	2,500 250	2,000 250		1 1/2	
45					2,500 250	2,000 250	1,800 250		1 3/4	
50					2,000 250	1,500 200	1,500 200		2	
-									-	
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PRODUCT CODE*

SSDFDPWHM42250A2

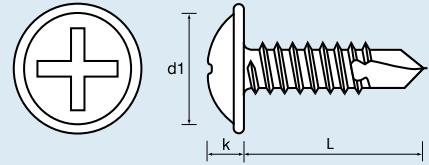
PRODUCT DESCRIPTION*

4.2 x 25.0 Washer Hexagon DIN 7504 FORM K Self-Drilling Screw A2-Stainless Steel

* Example product code and product description (see page vii for details).

DIN 7504 SIMILAR

Self-Drilling Screws



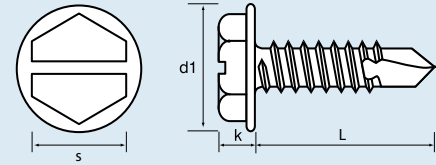
	Cross Recess (H)				Wafer Head			Zinc Plated (CR3)	
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	-	-	-	10.92	-	-	-	-	d1 - max
k - max	-	-	-	2.36	-	-	-	-	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	1	2	2	2	2	3	3	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins
9.5				13,000 1,000					3/8
13				12,000 1,000					1/2
16				10,000 1,000					5/8
19				9,000 1,000					3/4
22									7/8
25				7,000 1,000					1
32									1 1/4
38									1 1/2
45									1 3/4
50									2
-									-
-									-
-									-
-									-
-									-
-									-
-									-

PRODUCT CODE*	PRODUCT DESCRIPTION*
DFDPHFLN42160ZC	4.2 x 16.0 Cross Recess (H) Wafer Head DIN 7504 Similar Self-Drilling Screw Zinc Plated (CR3)

* Example product code and product description (see page vii for details).

DIN 7504

Self-Drilling Screws



FORM L		Slotted			Washer Hexagon		Zinc Plated (CR3)		
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	-	8.30	8.30	8.80	10.50	11.00	13.20	-	d1 - max
k - max	-	3.45	3.45	4.25	4.45	5.45	6.45	-	k - max
s - A/F max	-	5.50	5.50	7.00	8.00	8.00	10.00	-	s - A/F max
Recess	-	-	-	-	-	-	-	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins
9.5		20,000 1,000							3/8
13		18,000 1,000		10,000 1,000	8,500 1,000				1/2
16		16,000 1,000		10,000 1,000	7,500 1,000				5/8
19		15,000 1,000		8,500 1,000	6,500 500				3/4
22									7/8
25		10,000 1,000		7,000 1,000	6,000 500				1
32				6,000 500	4,500 500				1 1/4
38									1 1/2
45									1 3/4
50									2
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-									-

PRODUCT CODE*

DFDPSLWHM35160ZC

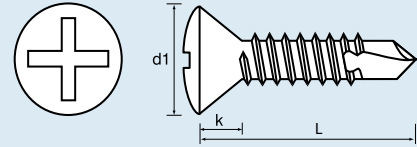
PRODUCT DESCRIPTION*

3.5 x 16.0 Slotted Washer Hexagon DIN 7504 FORM L Self-Drilling Screw Zinc Plated (CR3)

* Example product code and product description (see page vii for details).

DIN 7504

Self-Drilling Screws



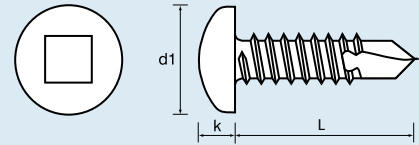
FORM Q		Cross Recess (H)			Raised Countersunk			Zinc Plated (CR3)		
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm	
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge	
d1 - max	5.50	6.80	7.50	8.10	9.50	10.80	12.40	-	d1 - max	
k - ref	1.70	2.10	2.30	2.50	3.00	3.40	3.80	-	k - ref	
s - A/F	-	-	-	-	-	-	-	-	s - A/F	
Recess	1	2	2	2	2	3	3	-	Recess	
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins	
9.5									3/8	
13		25,000 1,000							1/2	
16		20,000 1,000		14,000 1,000	9,500 1,000				5/8	
19		18,000 1,000	14,000 1,000	12,000 1,000	8,500 1,000				3/4	
22									7/8	
25		15,000 1,000	10,000 1,000	10,000 1,000	7,000 1,000				1	
32			9,000 1,000	7,000 1,000	5,000 500				1 1/4	
38					4,500 500				1 1/2	
45									1 3/4	
50					3,500 500				2	
-									-	
-									-	
-									-	
-									-	
-									-	
-									-	
-									-	

PRODUCT CODE*	PRODUCT DESCRIPTION*
DFDPHRSD48190ZC	4.8 x 19.0 Cross Recess (H) Raised Countersunk DIN 7504 FORM Q Self-Drilling Screw Zinc Plated (CR3)

* Example product code and product description (see page vii for details).

DIN 7504

Self-Drilling Screws



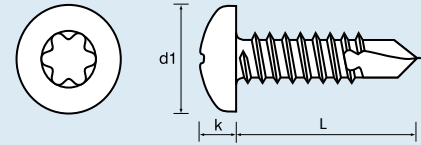
FORM N SIMILAR			Square Drive		Pan		Zinc Plated (CR3)		
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	5.60	6.90	7.50	8.20	9.50	10.80	12.50	-	d1 - max
k - max	2.20	2.60	2.80	3.05	3.55	3.95	4.55	-	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	-	1	-	2	2	-	-	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins
9.5		24,000 1,000							3/8
13		20,000 1,000		13,000 1,000	8,000 1,000				1/2
16		18,000 1,000		11,000 1,000	8,500 1,000				5/8
19		15,000 1,000		10,000 1,000	7,000 1,000				3/4
22									7/8
25				8,000 1,000	6,000 1,000				1
32				6,500 500					1 1/4
38				4,000 500					1 1/2
45									1 3/4
50				3,000 250					2
-									-
-									-
-									-
-									-
-									-
-									-
-									-

PRODUCT CODE*	PRODUCT DESCRIPTION*
DFDPSQPAN48250ZC	4.8 x 25.0 Square Drive Pan DIN 7504 FORM N Similar Self-Drilling Screw Zinc Plated (CR3)

* Example product code and product description (see page vii for details).

DIN 7504

Self-Drilling Screws



FORM N SIMILAR			T-Drive		Pan		Zinc Plated (CR3)		
Dia. mm	2.9	3.5	3.9	4.2	4.8	5.5	6.3	-	Dia. mm
Dia. Gauge	4	6	7	8	10	12	14	-	Dia. Gauge
d1 - max	5.60	6.90	7.50	8.20	9.50	10.80	12.50	-	d1 - max
k - max	2.20	2.60	2.80	3.05	3.55	3.95	4.55	-	k - max
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T10	T15	T15	T20	T25	T27	T30	-	Recess
L- Length mm	Bulk Carton Quantity Small Box Quantity								L- Length ins
9.5		24,000 1,000							3/8
13		20,000 1,000		13,000 1,000	8,000 1,000				1/2
16		16,000 1,000		12,000 1,000	8,000 1,000				5/8
19		16,000 1,000		10,000 1,000	7,000 1,000				3/4
22									7/8
25				8,000 1,000	6,000 1,000				1
32				6,000 500					1 1/4
38				5,500 500					1 1/2
45									1 3/4
50				2,500 250					2
-									-
-									-
-									-
-									-
-									-
-									-
-									-

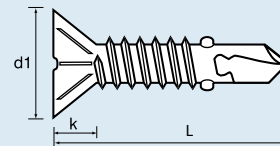
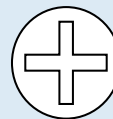
PRODUCT CODE*	PRODUCT DESCRIPTION*
DFDPTXPAN48190ZC	4.8 x 19.0 T-Drive Pan DIN 7504 FORM N Similar Self-Drilling Screw Zinc Plated (CR3)

* Example product code and product description (see page vii for details).

WOOD TO STEEL APPLICATIONS

Self-Drilling Screws

WITH WINGS AND UNDERHEAD RIBS



Cross Recess (H) Ribbed Countersunk										Zinc Plated (CR3)	
Dia. mm	4.2	4.8	5.5	6.3	-	-	-	-	Dia. mm		
Dia. Gauge	8	10	12	14	-	-	-	-	Dia. Gauge		
d1 - max	8.10	9.50	10.80	12.40	-	-	-	-	d1 - max		
k - nom	2.50	3.00	3.40	3.80	-	-	-	-	k - nom		
s - A/F	-	-	-	-	-	-	-	-	s - A/F		
Recess	2	2	3	3	-	-	-	-	Recess		
L- Length mm	Bulk Carton Quantity Small Box Quantity										L- Length mm
32	7,000 1,000	5,500 500									32
38	6,500 500	5,000 500									38
45			2,000 250								45
50	2,600 500	2,500 250	1,900 250	1,600 250							50
55			1,500 250	1,300 200							55
60				1,500 200							60
70				1,100 125							70
80				0,850 100							80
90				0,600 100							90
-											-
-											-
-											-
-											-
-											-
-											-
-											-
-											-
-											-

PRODUCT CODE*	PRODUCT DESCRIPTION*
DFDP3PTHCSK6390ZC	6.3 x 90.0 Cross Recess (H) Ribbed Countersunk Self-Drilling Screw Zinc Plated (CR3)

* Example product code and product description (see page vii for details).